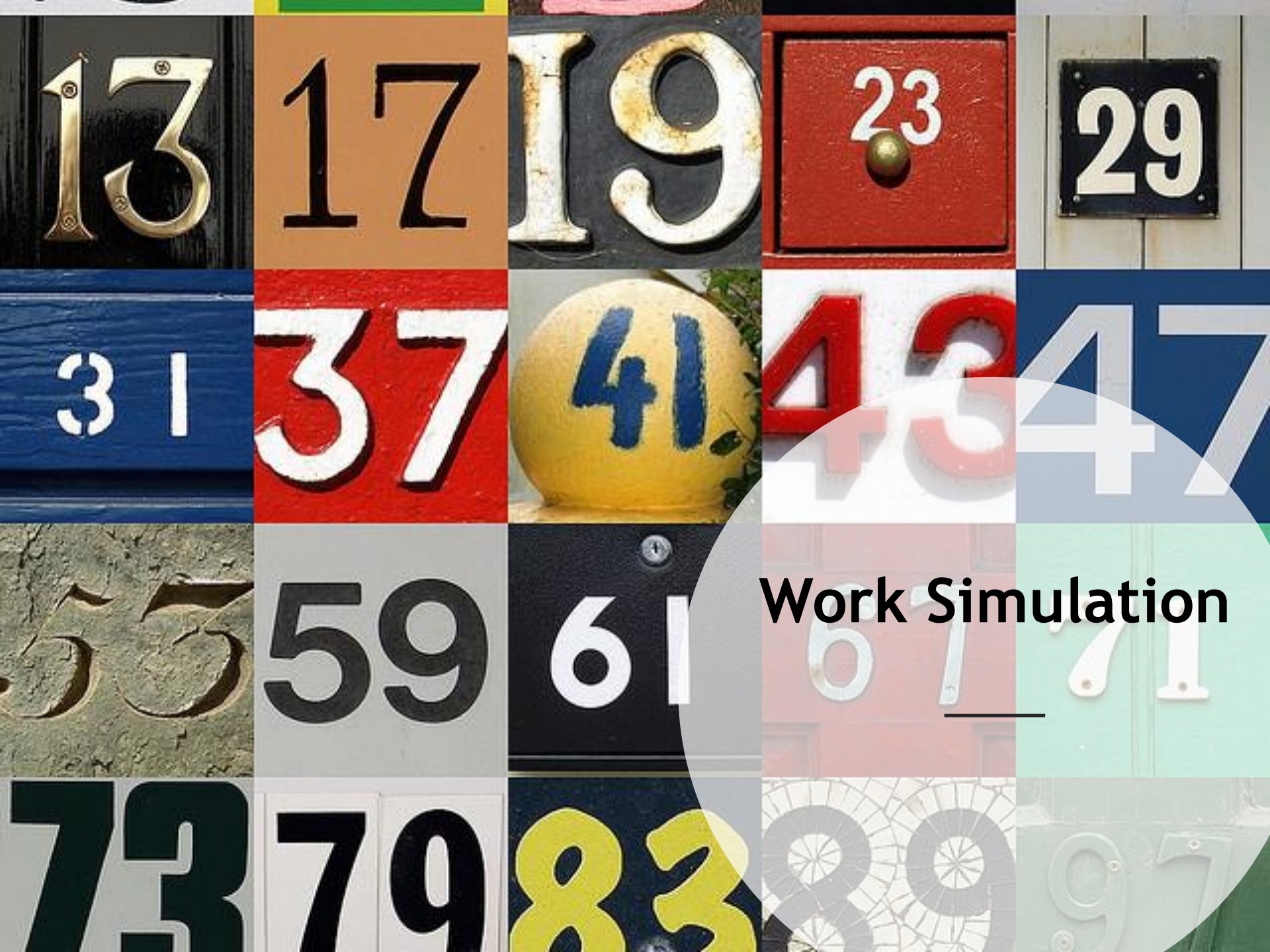


The journey we are on . . .



Human and Organizational Performance Foundations

Bob Edwards



Work Simulation



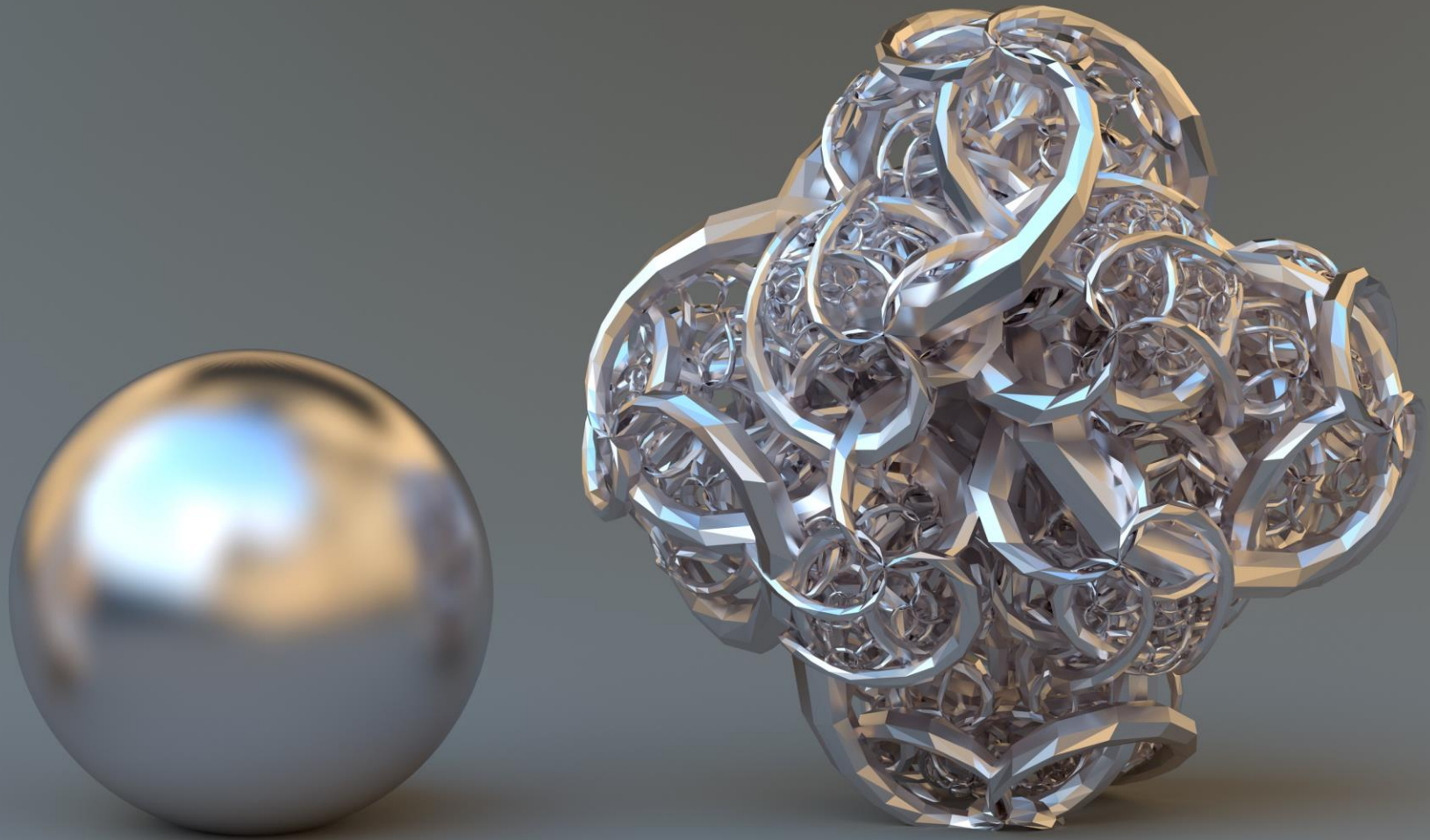
1st Industrial Revolution





A wide-angle photograph of a modern automotive manufacturing plant. The scene is dominated by a long, straight assembly line where several car chassis are being processed. On both sides of the line, numerous yellow robotic arms, likely KUKA models, are positioned to perform tasks such as welding or painting. The robots are connected by a complex network of yellow and black cables. The factory floor is made of polished metal, and the background shows more industrial equipment and structural elements of the plant. The overall atmosphere is one of high-tech automation and large-scale production.

Industry 4.0



Complex Systems

A Sense Making Model for Systems (The Cynefin Framework)

Complex



Complicated



Ordered Systems

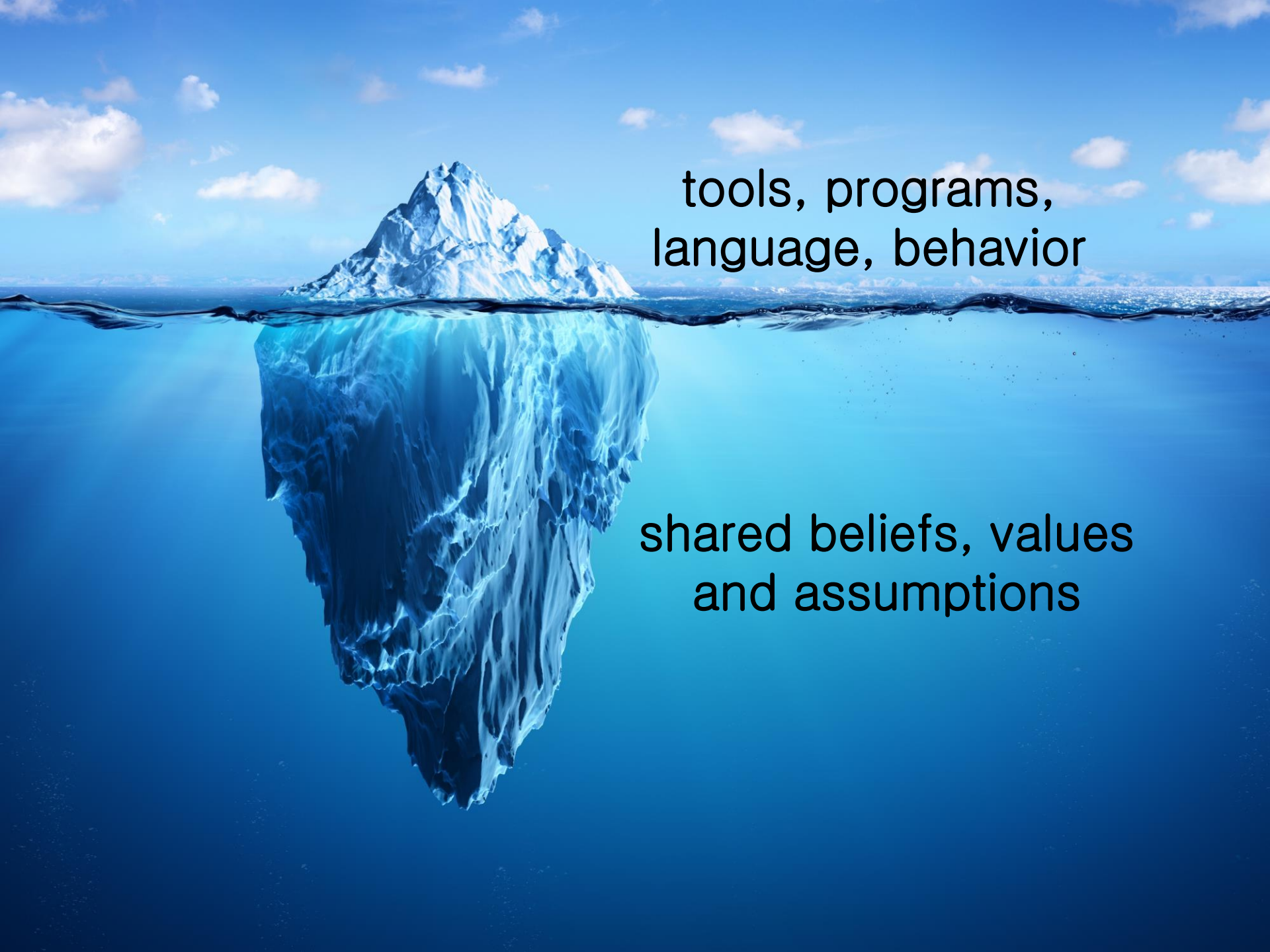
Chaotic



Simple



(David Snowden)

A large iceberg floats in a deep blue ocean under a bright blue sky with scattered white clouds. The iceberg's tip is above the water, while its much larger, jagged base is submerged. The water surface is slightly rippled. The text is positioned to the right of the iceberg, with the top text aligned with the visible tip and the bottom text aligned with the submerged base.

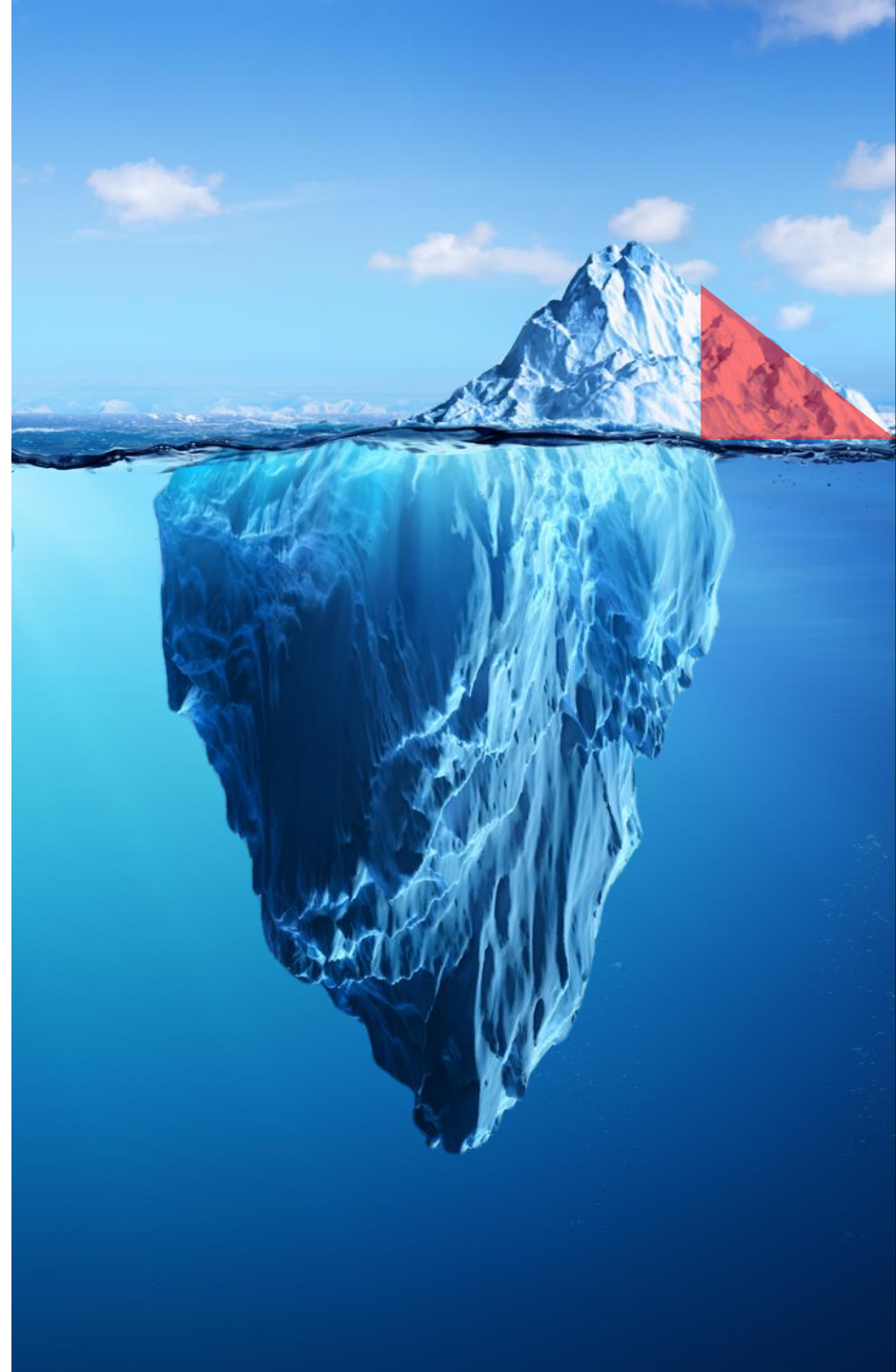
tools, programs,
language, behavior

shared beliefs, values
and assumptions

programs, practices,
rituals



shared beliefs, values
and assumptions





LEAN

The problem with **AND?**

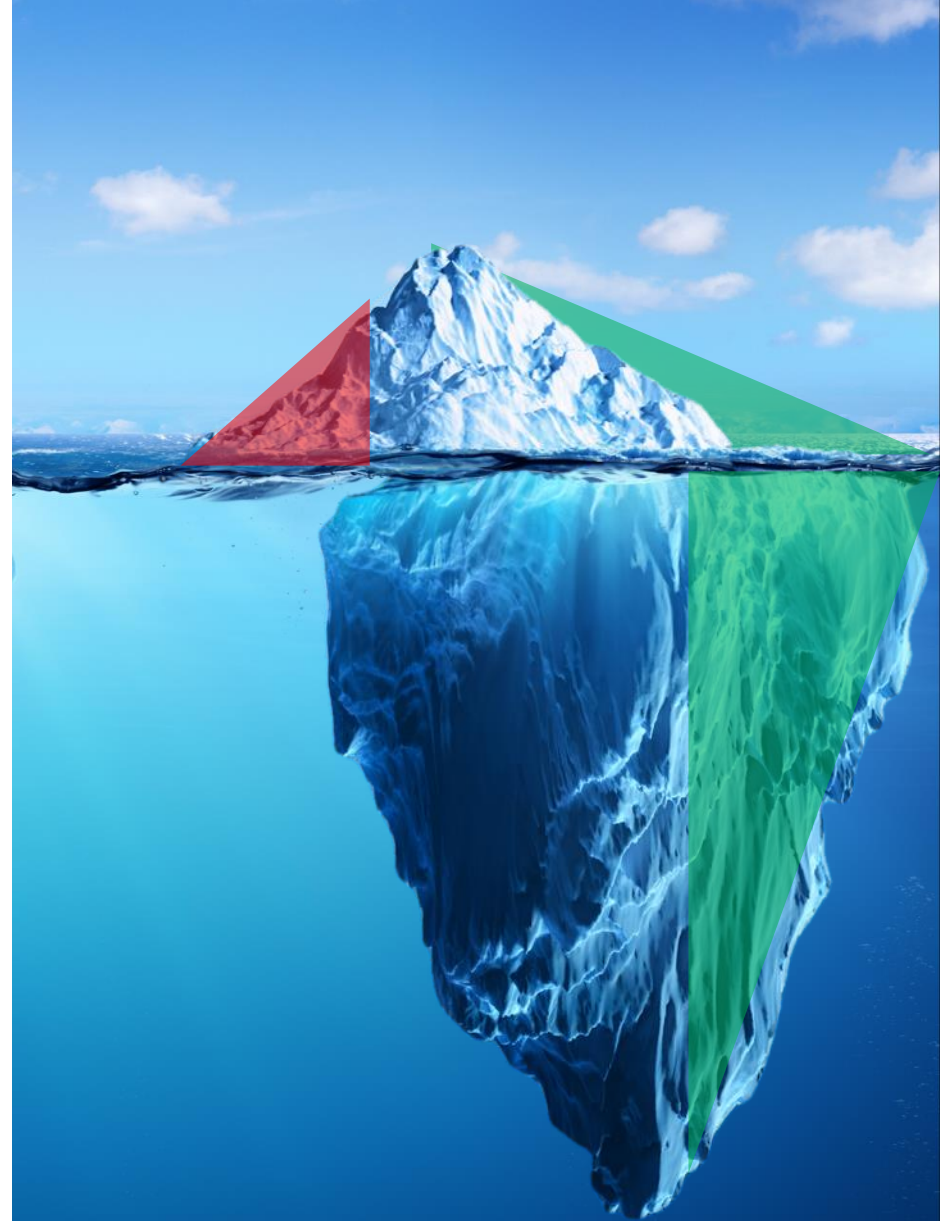
Efficiency Thoroughness Trade Off

(Hollnagel)

programs, practices,
rituals



shared beliefs, values
and assumptions



Foundational Beliefs

H.O.P. Foundational Beliefs

- Work is Complex
- People Make Mistakes
- Blame Wastes Resources
- Context Drives Behavior
- Learning & Improving is Vital
- Leader's Response Matters



Assumption: if you try hard enough
you won't make
mistakes

Error

- Didn't intend my actions
- Didn't intend a negative outcome.

Mistake

- I intended my actions
- Didn't intend a negative outcome.

Person Problem

- I intended my actions
- I intended a negative outcome.

Is error a choice?

Are mistakes a
choice?



“Mistakes arise directly from the way the mind handles information, not through stupidity or carelessness.”

(Edward de Bono PhD)

Is error bad?

- Error is not intrinsically bad
- Error is normal
- We are error-guided creatures
- We depend on trial and error.



**October 1879
(13 ½ Hours)**









Error is not a Choice...

Error is not a Violation.



Error Trap?





Provocative Error Trap?







**Emergency
Exit Only**
Alarm Will Sound

Salida de emergencia solamente.
Sonará la alarma.

**Emergency
Exit Only**
Alarm Will Sound

Salida de emergencia solamente.
Sonará la alarma.





Norman Door

Assumption: the worker is the problem



“Fundamentally,

people come to work to do what?

Good work!”



Waldorf & Statler

Response to an event



We need to answer the question . . .

*Do we want **retribution?***

or

*Do we want **restoration?***

We can ***blame and punish?***

or

learn and improve?

But we can't do both!

(Conklin)

Human or system problem?



© Caleb Jones, AP Screen capture of Hawaii's alert sent Jan. 13, 2018.

Fundamental Attribution Error

False Alarm

Amber Alert (CAE) - Kauai County Only

Amber Alert (CAE) Statewide

1. TEST Message

PACOM (CDW) - STATE ONLY

Tsunami Warning (CEM) - STATE ONLY

DRILL - PACOM (CDW) - STATE ONLY

Landslide - Hana Road Closure

Amber Alert DEMO TEST

Surf Warning North Shores

- Lots of recent EMA activity due to North Korea threat
- Sirens tested in Dec for 1st time in 30 years
- Test occurred at shift change, non-standard drill time
- Leadership set the drill in motion and acted like it wasn't a drill (disguised voices)
- 5 others on the call - placed on speaker phone part way through (Operator did not hear "exercise, exercise, exercise")
- Operator had confusion on 2 past drills (10 year veteran)
- Most sirens did not work
- Shelters were locked
- Phone and internet overloaded (911 calls didn't work)
- Leadership had to call Pacific Command to verify no threat
- No military base activity taken
- People told to take alerts seriously next time.

“insufficient management controls, poor computer software design, and human factors”

“employee had performance issues and had messed up on at least two previous drills”

Resulting in:

- Firing the operator
- EMA manager resigning

Blame fixes nothing!

“It doesn’t take phenomenal ability to realize that a person who is given blame learns how to avoid the blame next time, while the person who gives blame learns nothing. As a result, things continue to go wrong . . .” Bill Salot

**H.O.P. is NOT the absence of
rules or discipline**

. . . its the notion that if you depend
on a person doing something 100%
right 100% of the time...

...you will be disappointed...

...A LOT

(Andrea Baker)



Don't we need
to hold people
accountable?

What is accountability?

We have confused the ideas of accountability, culpability, and discipline

Accountability is the willingness to accept responsibility, or to account for ones actions.


tell the story of

– Merriam–Webster dictionary

- Not punishment
- Not retribution
- Not something you can “do” to a person or “extract” from a person

Accountability is not something that management can demand, or dictate, or punish people into compliance with.

–Tim Autrey

(Andrea Baker)

The less we know. . .

. . . the more we tend to blame . . .

. . . the more we blame . . .

. . . the less we are going to learn.

Charles Major - Luminant

“No one, and I mean no one, has
punished their way to operational
excellence!”



Trust is a lot to ask?

**Lets start with
establishing an
environment where
we can at least be
honest!**



“...blame is the enemy of
understanding.”

(Andrew Hopkins)

**People Are As Safe As
They “Think” They Need To
Be,**

**Without Being Overly
Safe...**

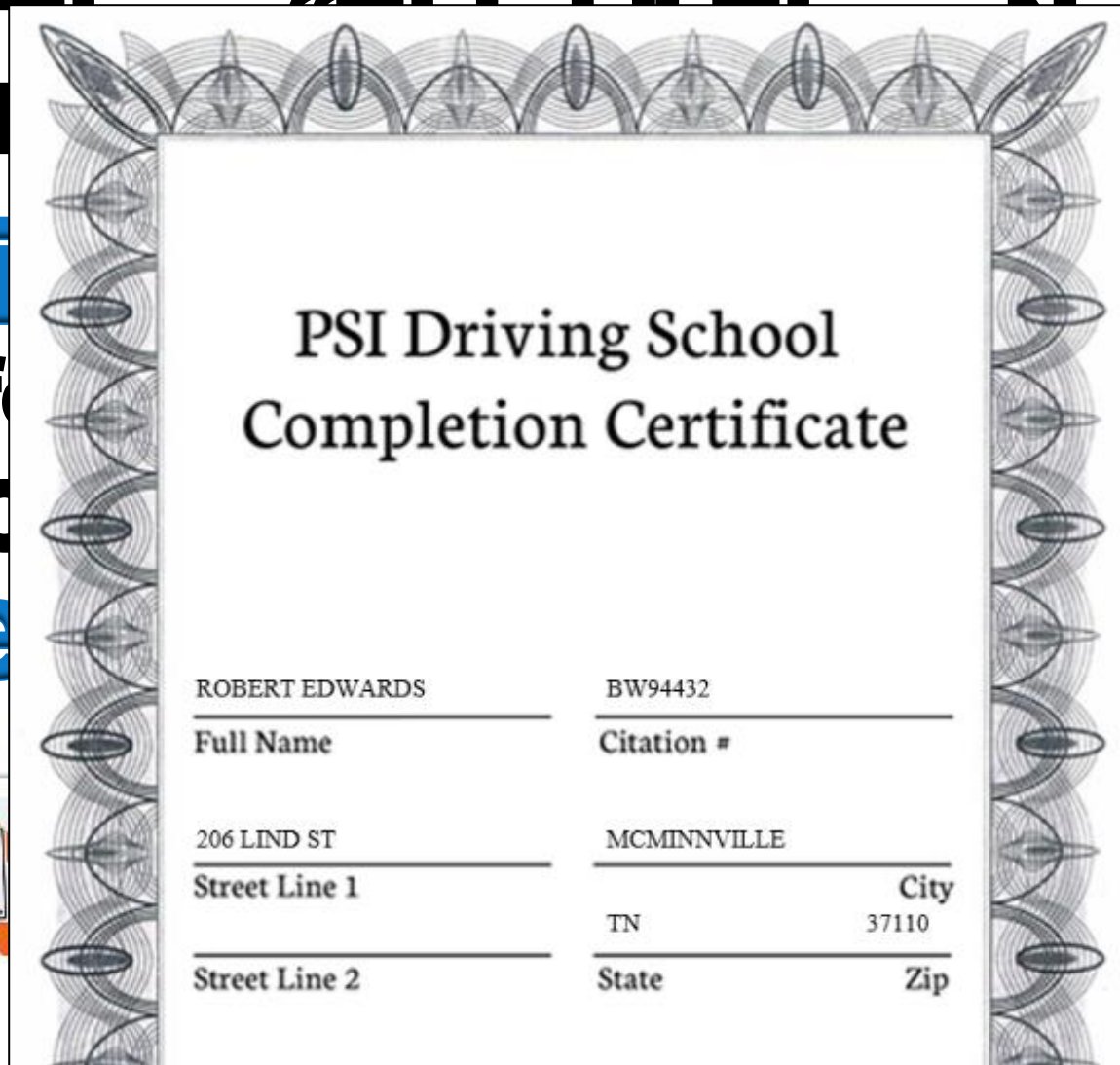
**In Order To Get Their Job
Done.**

(Conklin/Edwards)

Drivers Are As Safe

As To

Will
Safe
In C
De



The certificate is titled "PSI Driving School Completion Certificate" and is framed by a decorative border. It contains the following information:

PSI Driving School Completion Certificate	
ROBERT EDWARDS	BW94432
Full Name	Citation #
206 LIND ST	MCMINNVILLE
Street Line 1	City
	TN 37110
Street Line 2	State Zip



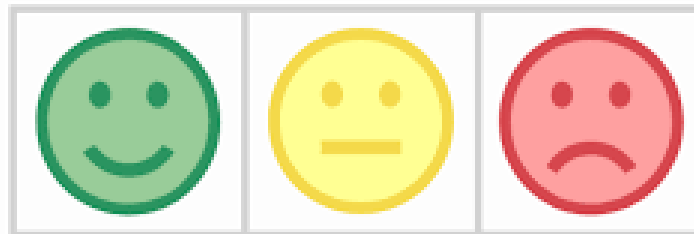
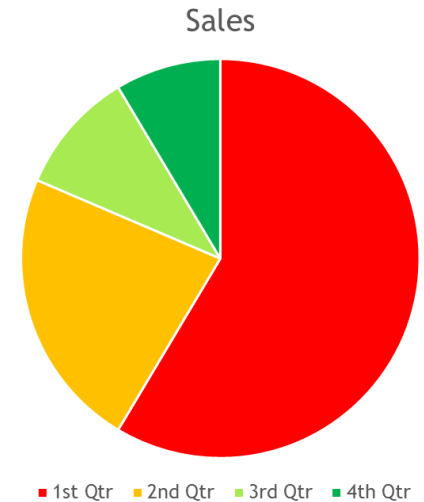
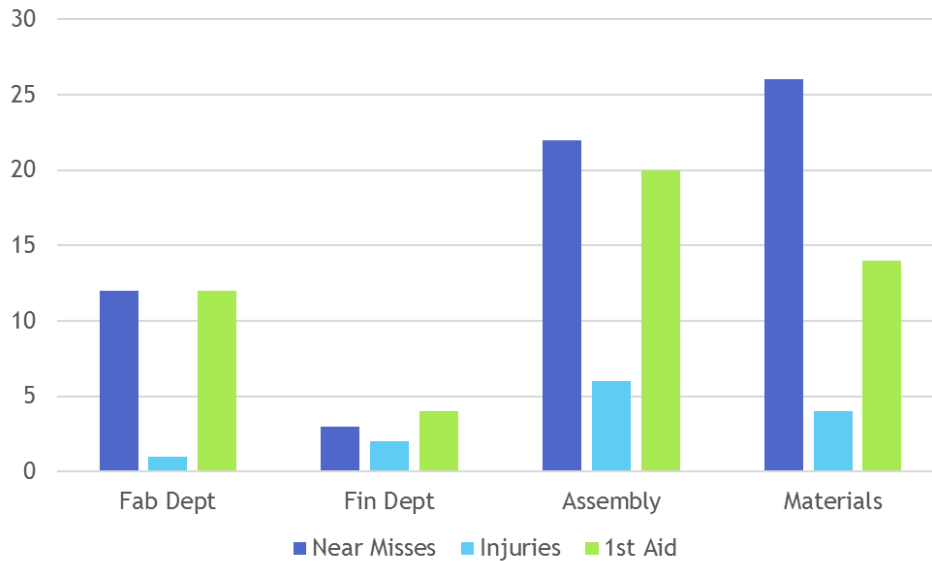
(Edwards)

Assumption: What we measure, we improve.



The METRIC Bias

“what gets measured gets improved”



Metrics?

Have we become **managers**
of metrics?

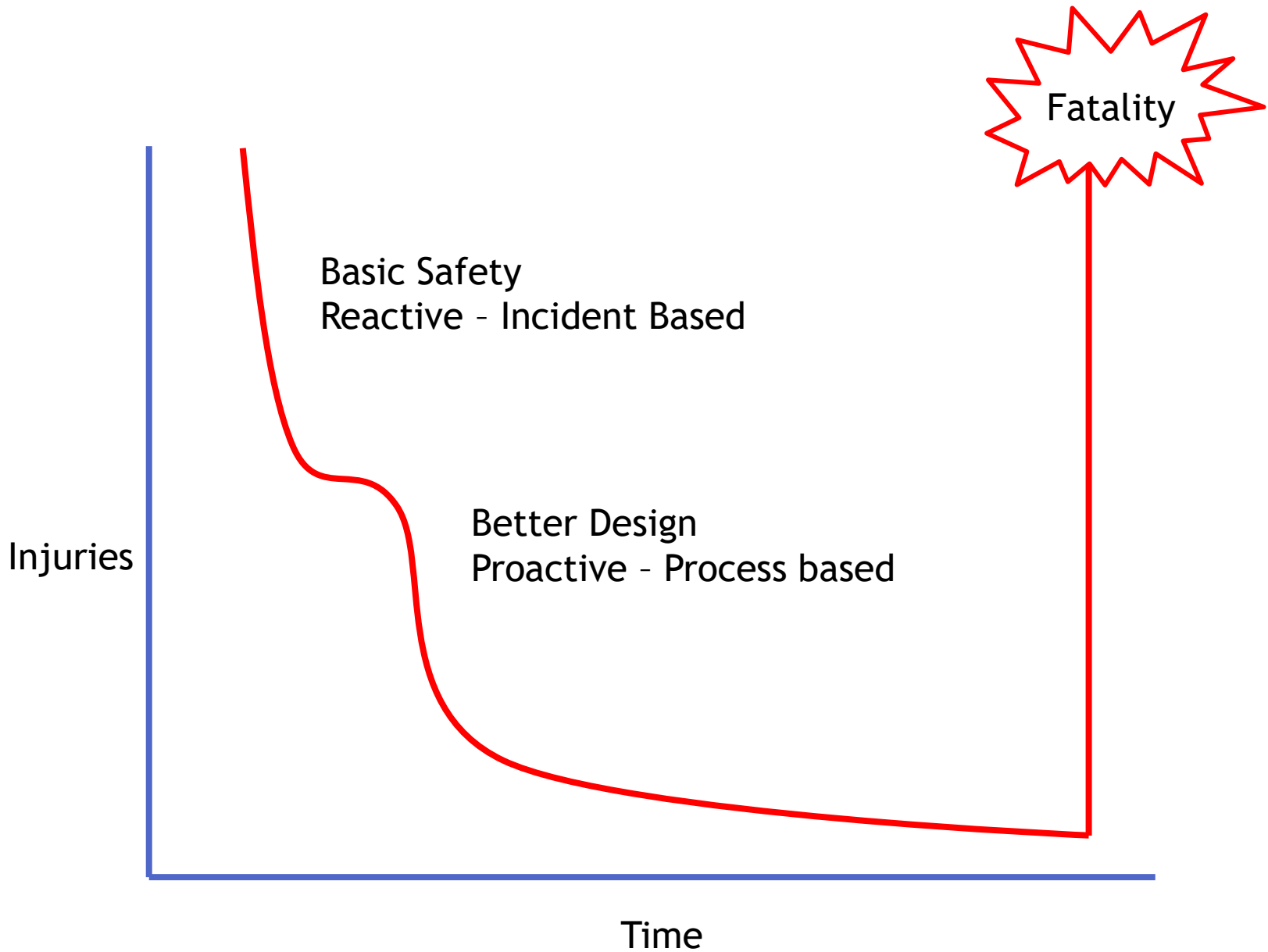
Instead of **leaders** of
people?

We often measure what is easy to measure but may not be that important, because often times the things that are important are hard to measure.

The Tyranny of Metrics, J. Muller



*Great metrics
don't necessarily
mean you have
great
performance.*





*“Do we know how brittle
we actually are?”
(David Payne)*

*Can we **change people's behavior?***

Changing Behavior??

Behavior Modification
Behavior Change



Belief Systems (Values)

What gets rewarded –
gets repeated (positively and negatively)

(Edgar Schein)

**“You cannot change
the human condition,
but you can change
the conditions under
which humans work”**

James Reason

Our **Goal** . . .

. . . is to become **less surprised** by human error and failure . . .

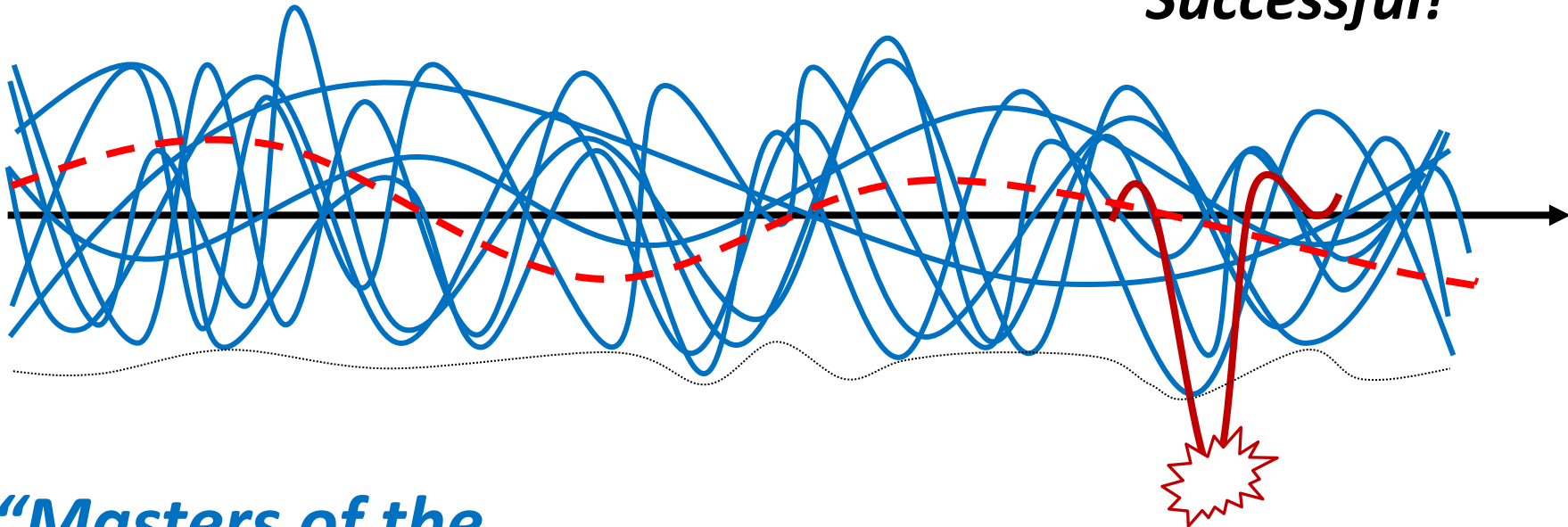
. . . and instead, become a **lot more interested in and a lot better at operational learning!**

(Edwards)

Failure is a combination of
work as planned
normal variability

Reality

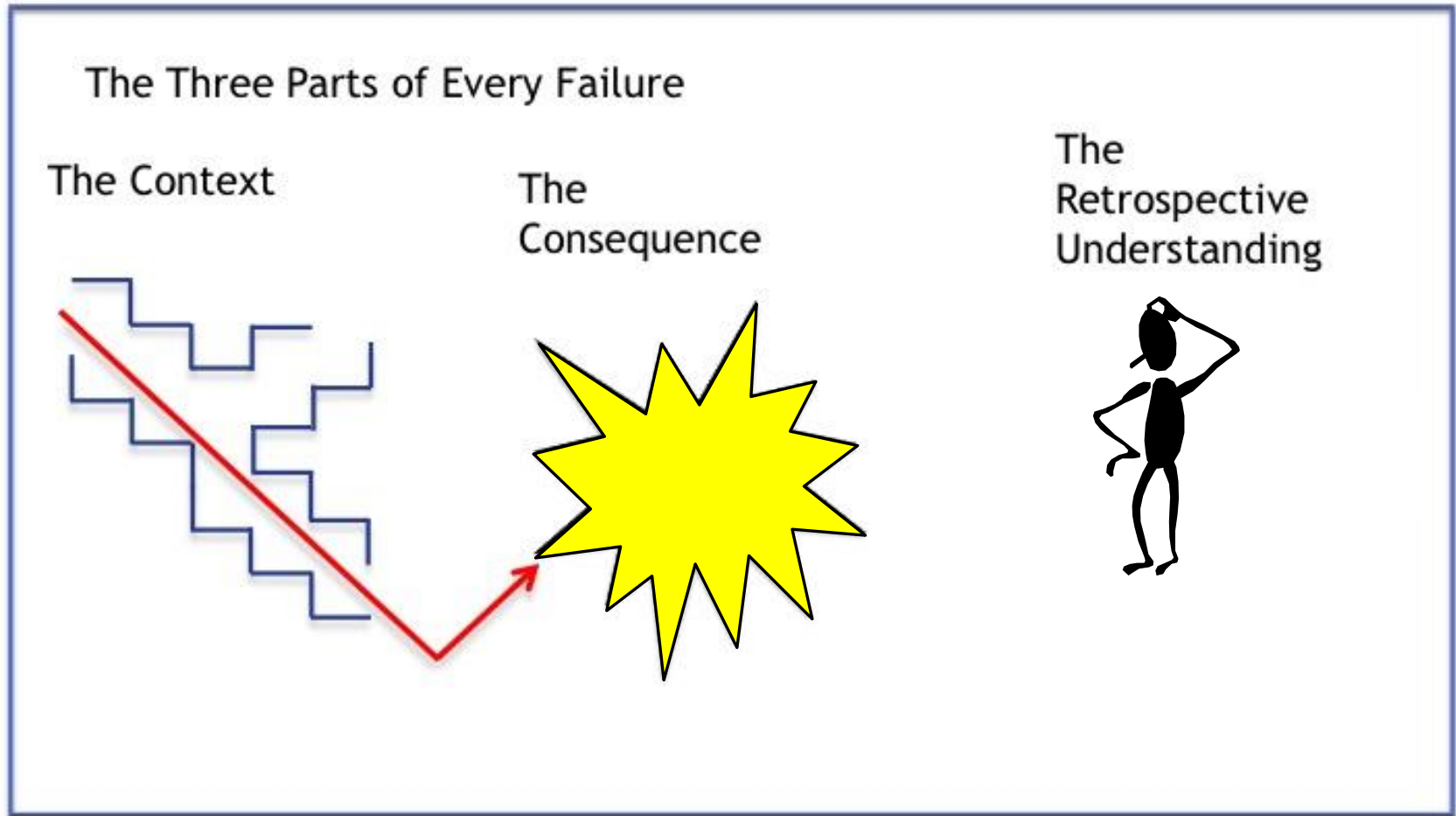
*Normally
Successful!*



*“Masters of the
blue line”*

(Hollnagel, Conklin, Baker, Edwards)

3 Parts of an Event



(Conklin)

3 Parts of an Event

The Challenge:

Not to let

post-event hindsight

bias our judgment of the

pre-event context.

(Conklin)

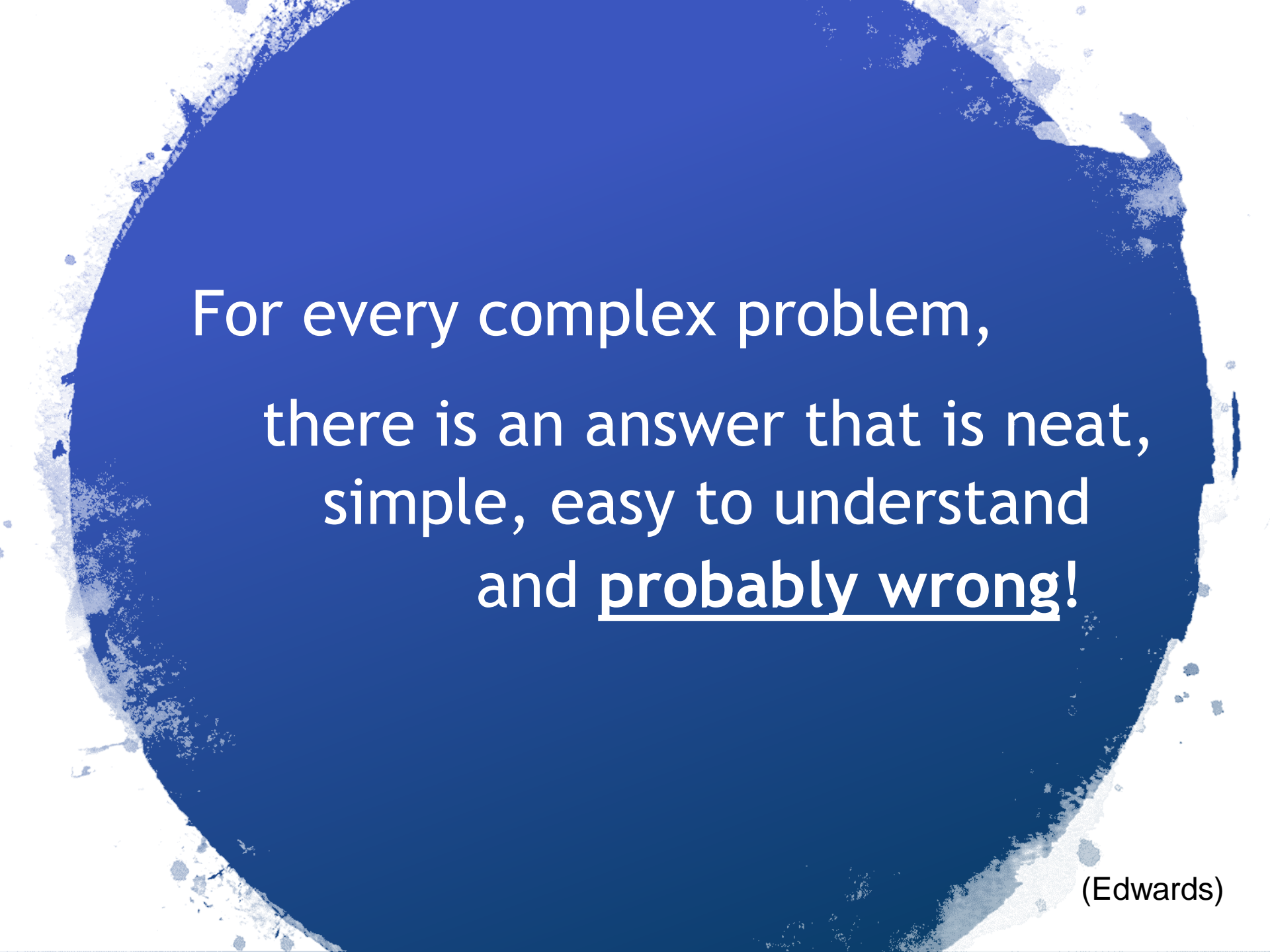


< Bloomberg WEST



Bloomberg

SFO PLANE CRASH: WHO WAS AT FAULT?



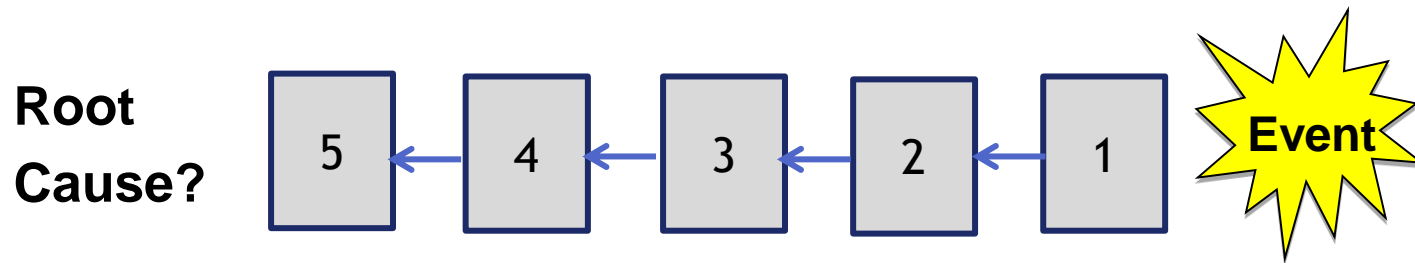
For every complex problem,
there is an answer that is neat,
simple, easy to understand
and probably wrong!

(Edwards)

“Underneath every seemingly obvious, simple story of error, there is a second deeper story. A more complicated story . . . a story about the system in which people work.”

(Dekker, 2006)

**Some tools lead us to a linear
understanding of the event . . .
. . . which may be enough**

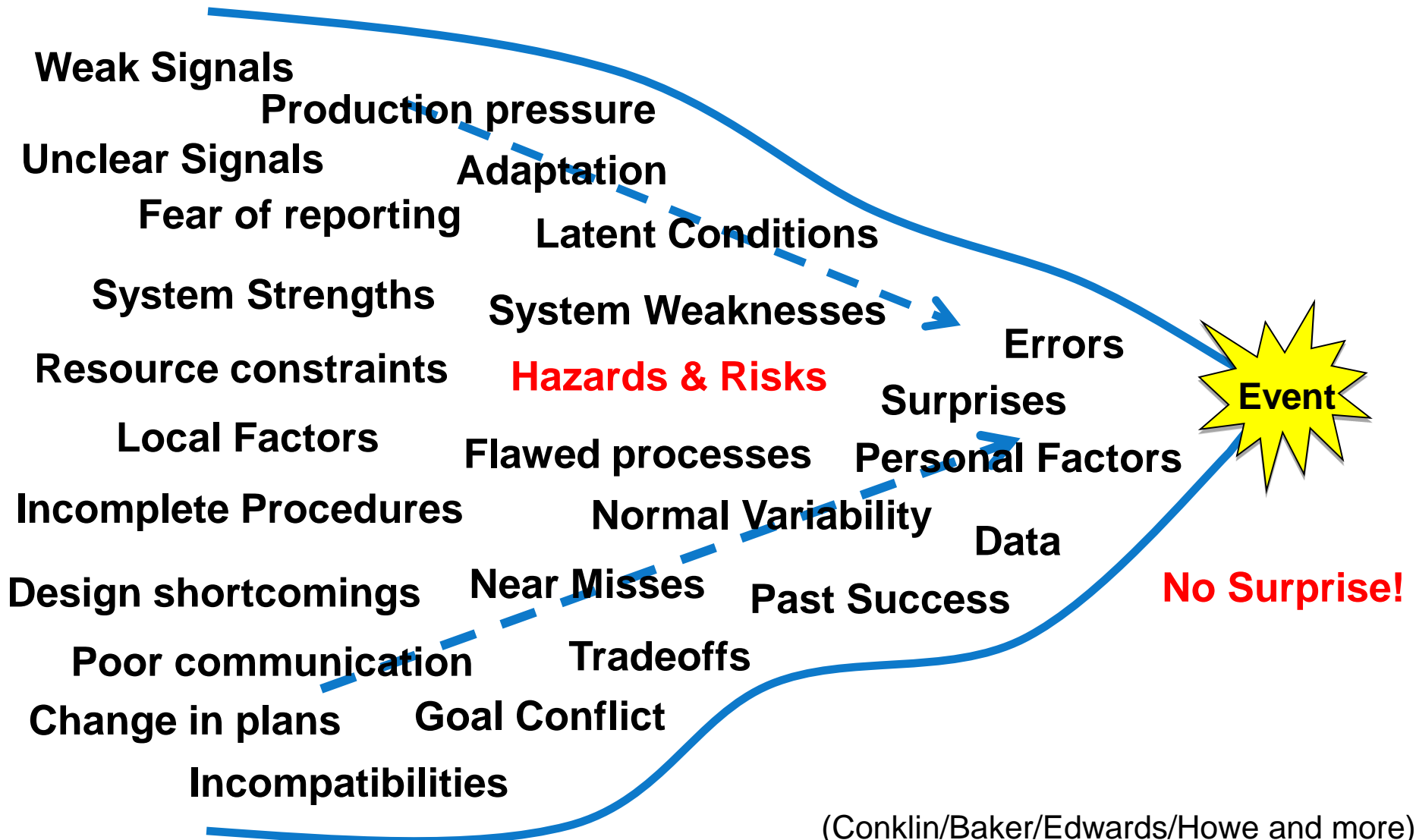


The problem is, complex failures are **not linear . . .**

. . . and there **may not be a single actual root cause.**

Start back in process . . .

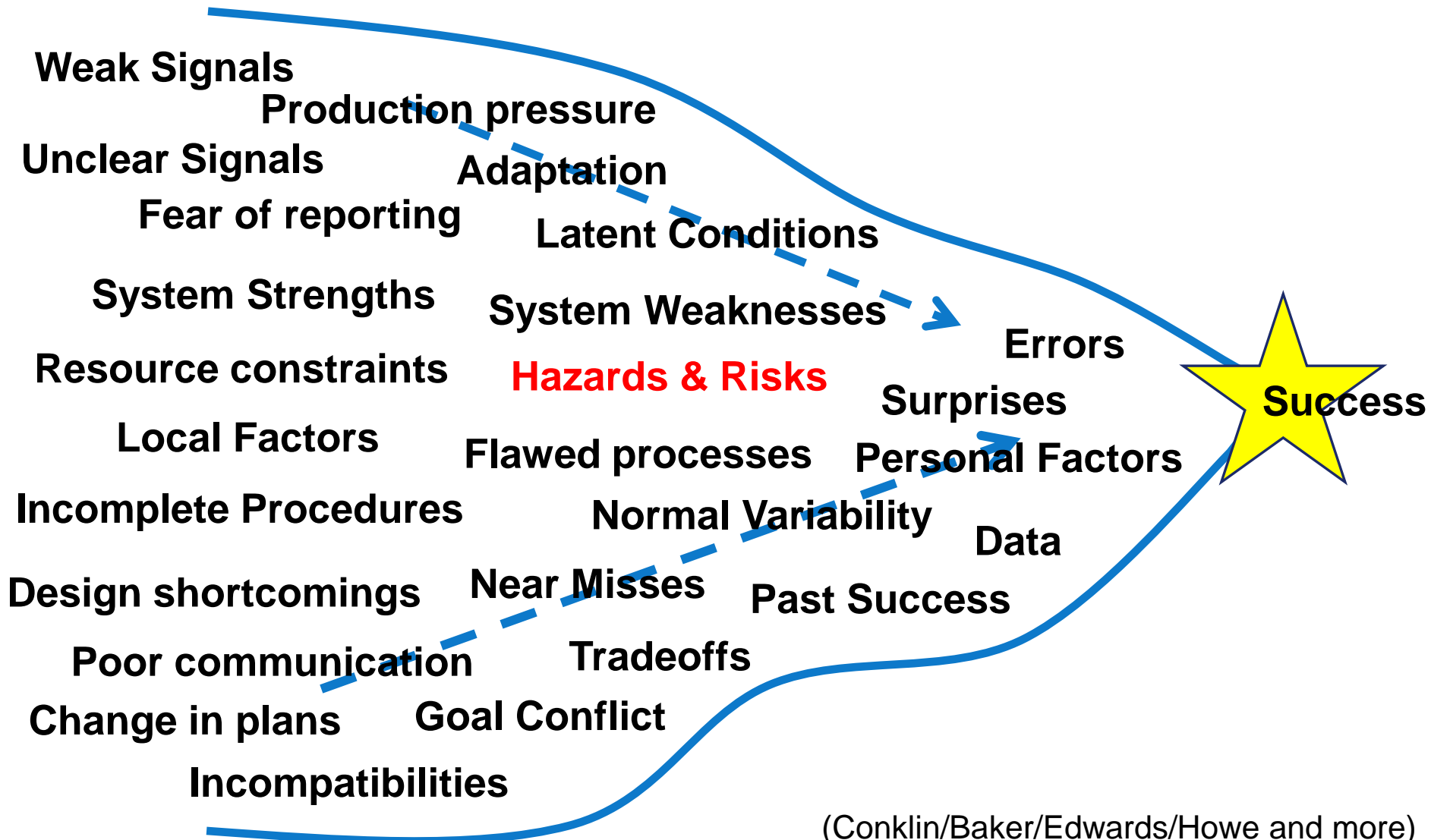
. . . move towards the event



Difference between
Failure and
Success?

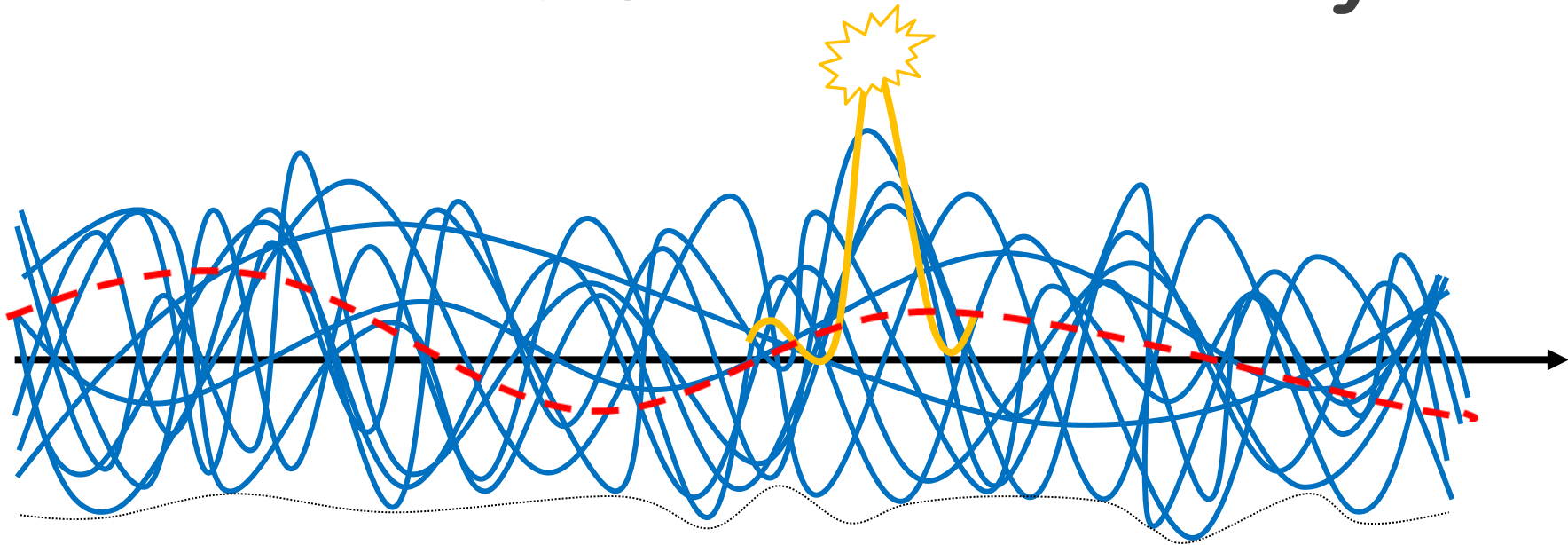
Start back in process . . .

. . . move towards the event



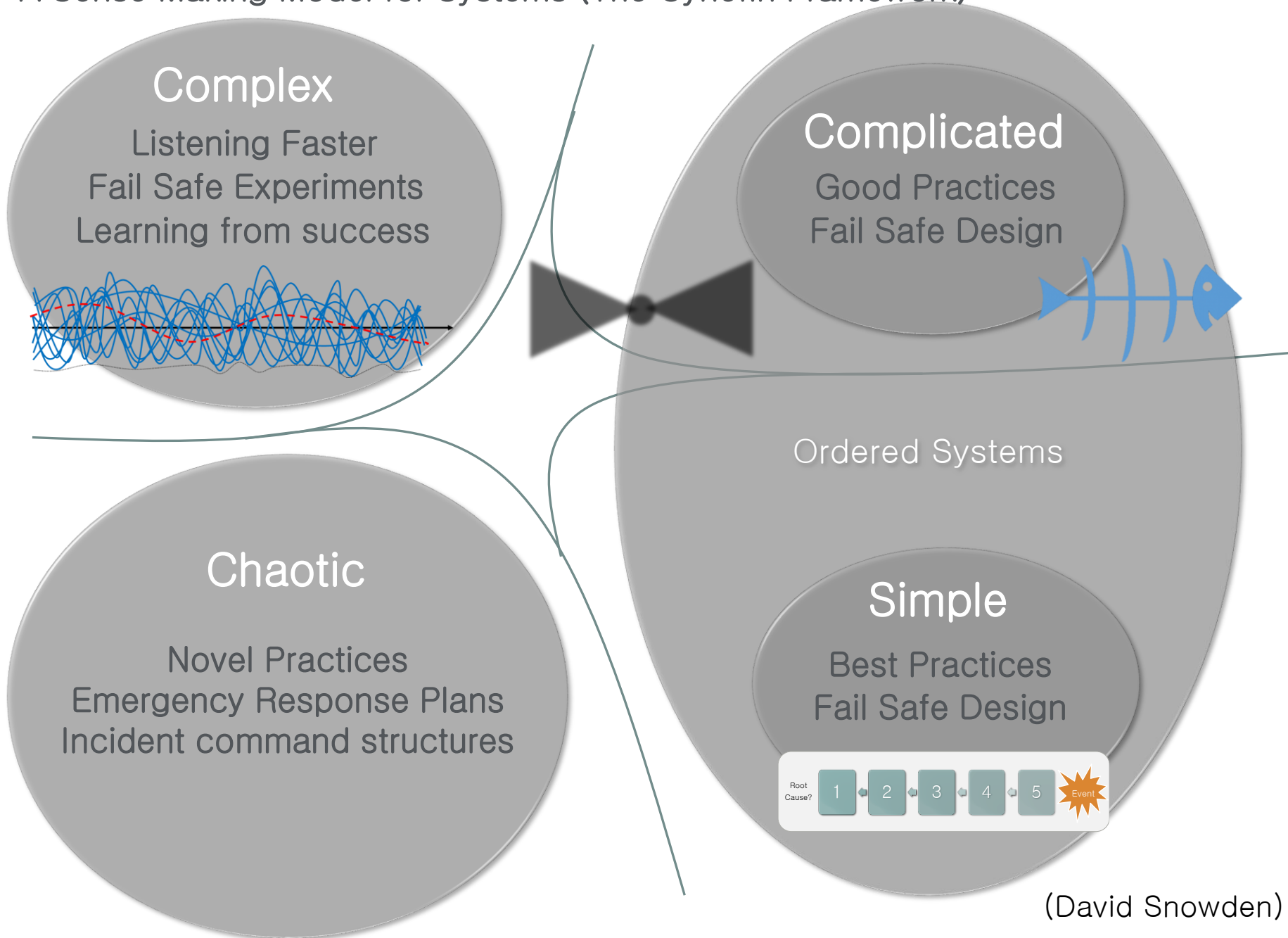
Success

~~Failure~~ is a combination of
normal variability



(Hollnagel, Conklin, Edwards, Baker)

A Sense Making Model for Systems (The Cynefin Framework)



(David Snowden)



If we want **better answers**
and a deeper understanding. . .

we have to **ask**
better questions!

(Conklin, Edwards)

**Expand the question
from “why did you
do that?” . . .**

**. . . to “how do we
normally do this
work?”**

(Conklin)





*Let's learn and
improve . . .*

*. . . and build more
capacity*

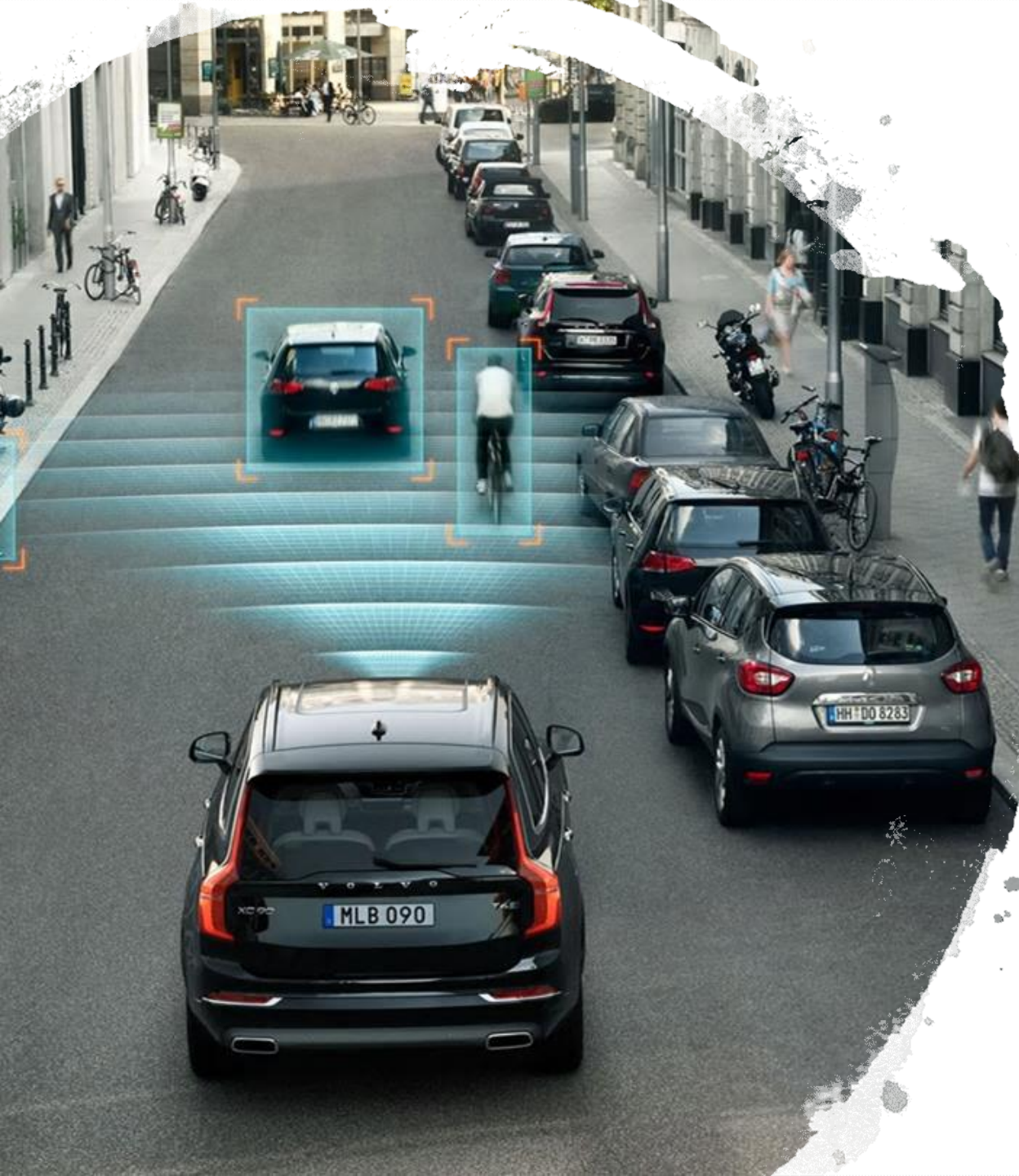




The things people think and talk about,
what they discover and learn, are implicit
in the very first questions asked.
Questions are never neutral, they are
fateful.

(David Cooperrider, Suresh Srivastva, 1987)



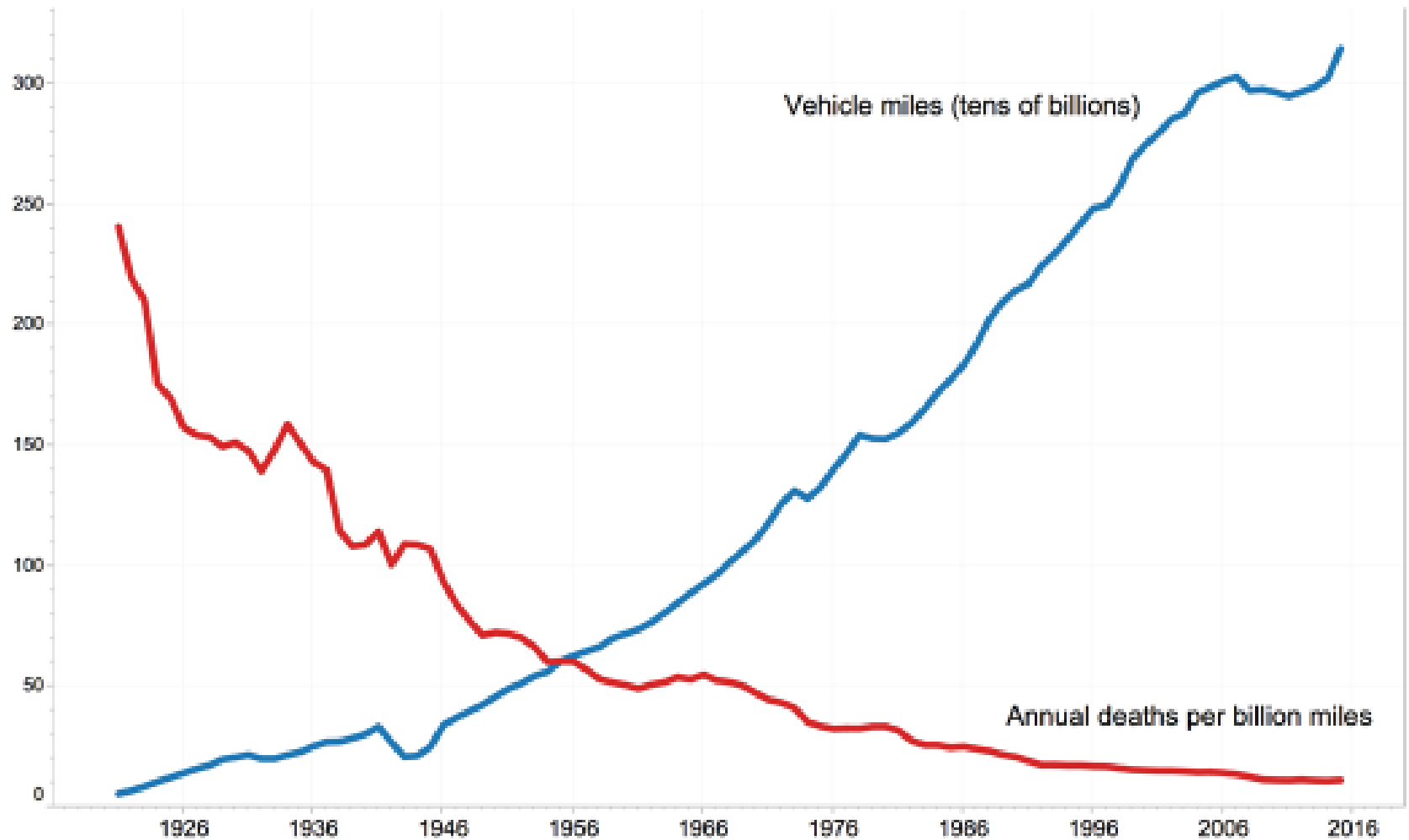


***Hard to crash
& safe to crash***

Great performance is not
the absence of errors...

... it's the presence of
capacity

US vehicle miles travels and proportionate fatality rates



Defenses



- Types of Defenses
- Strength of Defenses
- Layers of Defense
- Sustainability of Defenses

Hierarchy of Controls ??

- Elimination
- Substitution
- Engineering Controls
- Administrative Controls
- PPE

More focused on ownership and effectiveness.

Procedures are important...

But they are **not sufficient**
enough to create safety

Our organizations have become
complex-webs of **procedures** that
are incomplete and difficult. (Conklin)

What does this mean?



Request?

Fact?

Threat?

Promise?

If you want **great procedures,**

Have those who have to use them,
help you **write them.**

Strength of Defenses







Caution!

**All railings are
decorative.**

Do Not Sit or Lean!

DANGER

DO NOT TOUCH

NOT ONLY WILL THIS KILL
YOU, IT WILL HURT THE WHOLE
TIME YOU ARE DYING

VIA 9GAG.COM

Texting while driving KILLS

For more driving tips, text "SAFETY" to 79191

BULLETIN DISPLAYS



WATCH OUT

Don't Hit Our Workers
Avoid \$10,000 Fine





36°F

3:4

Warning

Taking your eyes off the road too long or too often could cause a crash resulting in injury or death to you or others. Focus your attention on driving.

OK

Language

Critical Steps



CRITICAL STEPS

- Non-recoverable
- Must be done correctly
- Need Essential Controls

Essential controls must be in place around the conditions that must be satisfied in order to prevent catastrophe after the critical step.

Main chute fails to open 0.1%

Fatality rate 0.001%



Reliability & Resilience

Aug 7, 2015. DL1889 Boston to Salt Lake.



Emergency landing in Denver

Photo: Jack Thompson/EPA

Air Canada:

"In the go-around, Air Canada 759."

Air Canada
Flt. 759



↑ 51 ft.



Philippine Airlines
Flt. 115

Response to this message



**When we believe we know the
answer . . .**

- . . . we stop asking questions**
- . . . we stop listening**
- . . . we stop learning!**

**The power to ask the right
questions . . .**

**. . . comes from acknowledging
that you don't know the right
answer.**

**The worker is not the problem
to be solved . . .**

**. . . the worker is the problem
solver.**

Sterigenics



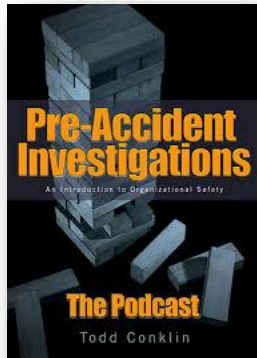


"I have never been especially impressed by the heroics of people convinced they are about to change the world. I am more awed by those who struggle to make one small difference."

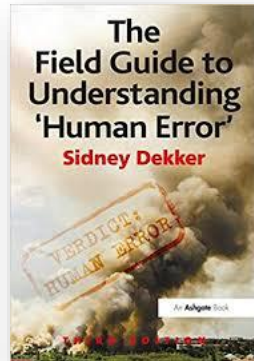
(Ellen Goodman)

Resources

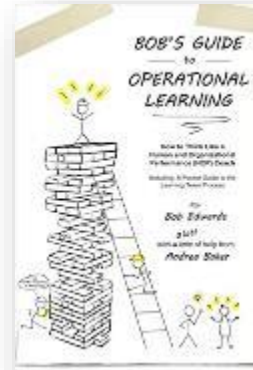
www.hophub.org
www.hopcommunity.org



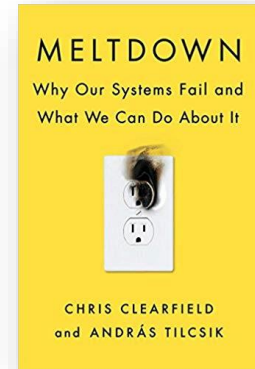
Todd Conklin, PhD



Sidney Dekker, PhD



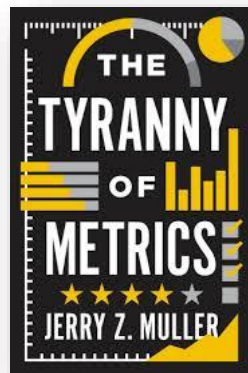
Bob Edwards
Andrea Baker



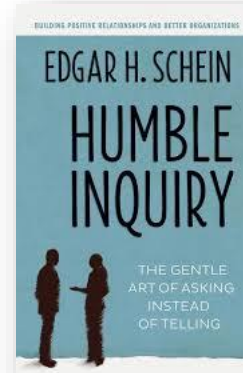
Chris Clearfield
Andras Tilcsik



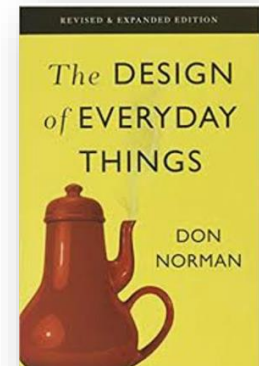
Weick & Sutcliffe



Jerry Muller



Edgar Schein, PhD



Don Norman



Learn and Improve. . .

Operational Learning

Human & Organizational Performance (H.O.P.)

Bob Edwards

H.O.P. Foundational Beliefs

- Work is Complex
- People Make Mistakes
- Blame Wastes Resources
- Context Drives Behavior
- Learning & Improving is Vital
- Leader's Response Matters

What is Operational Learning?

Not a traditional investigation

Not worried about collusion

Not focused on the “one true story”

Not focused on the one “root cause?”

Not focused on blame

Tells the story of how work normally gets done.

Tells the story of complexity

Tells the story of normal variability and coupling

(Tells how the conditions lead to this type of event if an event brought the Learning Team together)



Ingredients for Operational Learning (including Learning Teams)

Safe place to
talk

Being
teachable

Learning
First

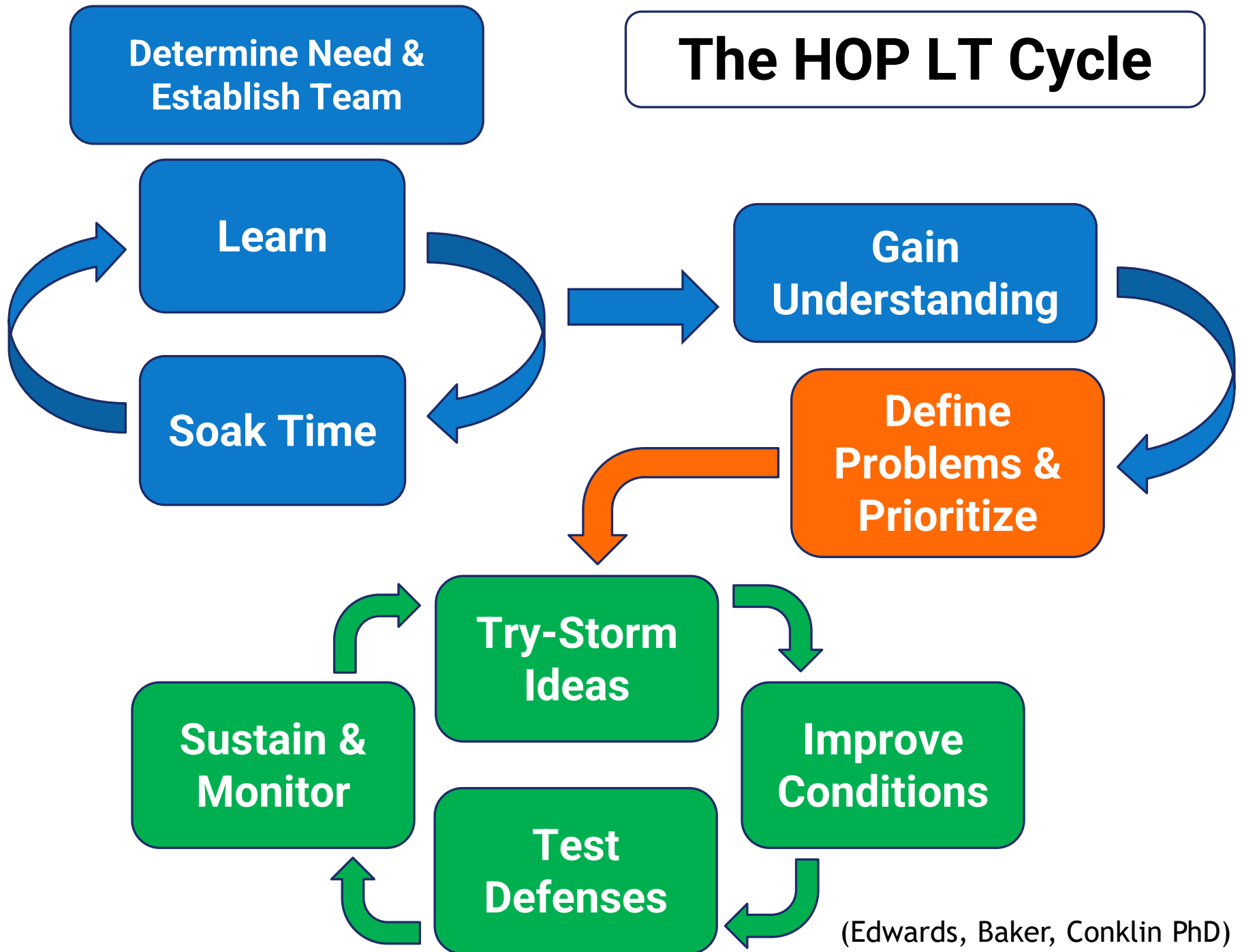
Valuing
Soak Time

Defining the
Problems

Team
Generated Ideas

(Baker/Edwards)

The HOP LT Cycle



(Edwards, Baker, Conklin PhD)

The things people think and talk about,
what they discover and learn, are implicit
in the very first questions asked.
Questions are never neutral, they are
fateful.

(David Cooperrider, Suresh Srivastva, 1987)



If we want **better answers**
and a deeper understanding. . .

we have to **ask**
better questions!

(Conklin, Edwards)

**Expand the question
from “why did you
do that?” . . .**

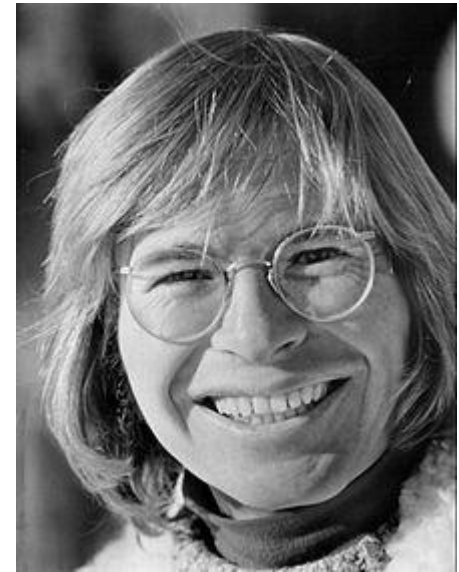
**. . . to “how does
work normally get
done?”**

(Conklin, Edwards)



Oct 12, 1997 at 5:18 PM

John Denver dies in plane crash



Failed to fill up tanks before flight
Did not put plane on auto-pilot
Hit right rudder pedal by accident
Pilot Error!

20 years experience

2400 hours

Single / Multi / Aerobatic Bi-Planes / Lear Jet

Had flown it once for 30 minutes prior day

Quick one hour flight

Buzz neighbor's house.



www.angelfire.com





Switch location / labeling

Operation (up=off / down = right / right = left)

Fuel gauge marking

Fuel consumption rate.

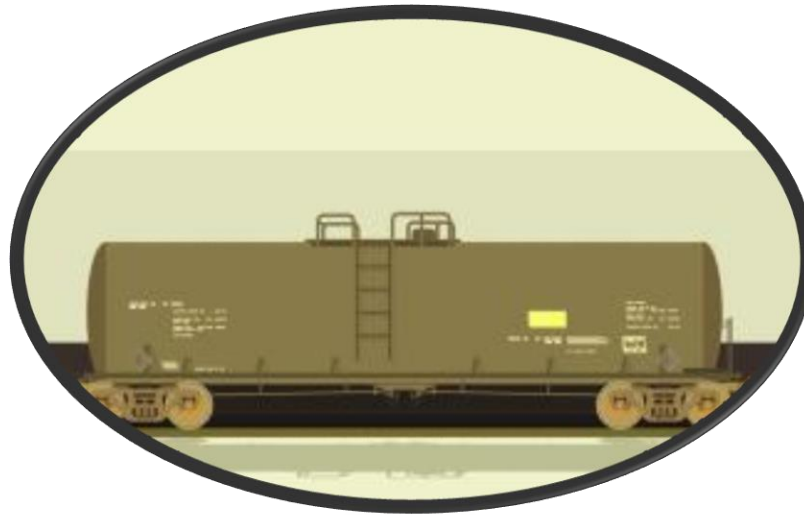






When?

- Not for everything (resources!!)
- Based on severity (or potential)
- Post-event (Injury/Quality/Operations)
- Near Miss or Close Call
- Good Catch
- Interesting Successes
- High Risk Operations
- Challenging Design Problems
- Not for determining punishment
- Not for criminal behavior.



Everybody knows . . .



Audible Alarm



Learning Team Make-up

- Coach or Facilitator (and co-facilitator)
- Small enough to manage but large enough to capture the context (i.e. 5 - 7ish)
- Those close to the event or issue
- Possibly someone from outside the process
- Support members as needed
- Leadership to sponsor it and kick it off (they may or may not be able to stay, depends. If you are not sure, have them step out)

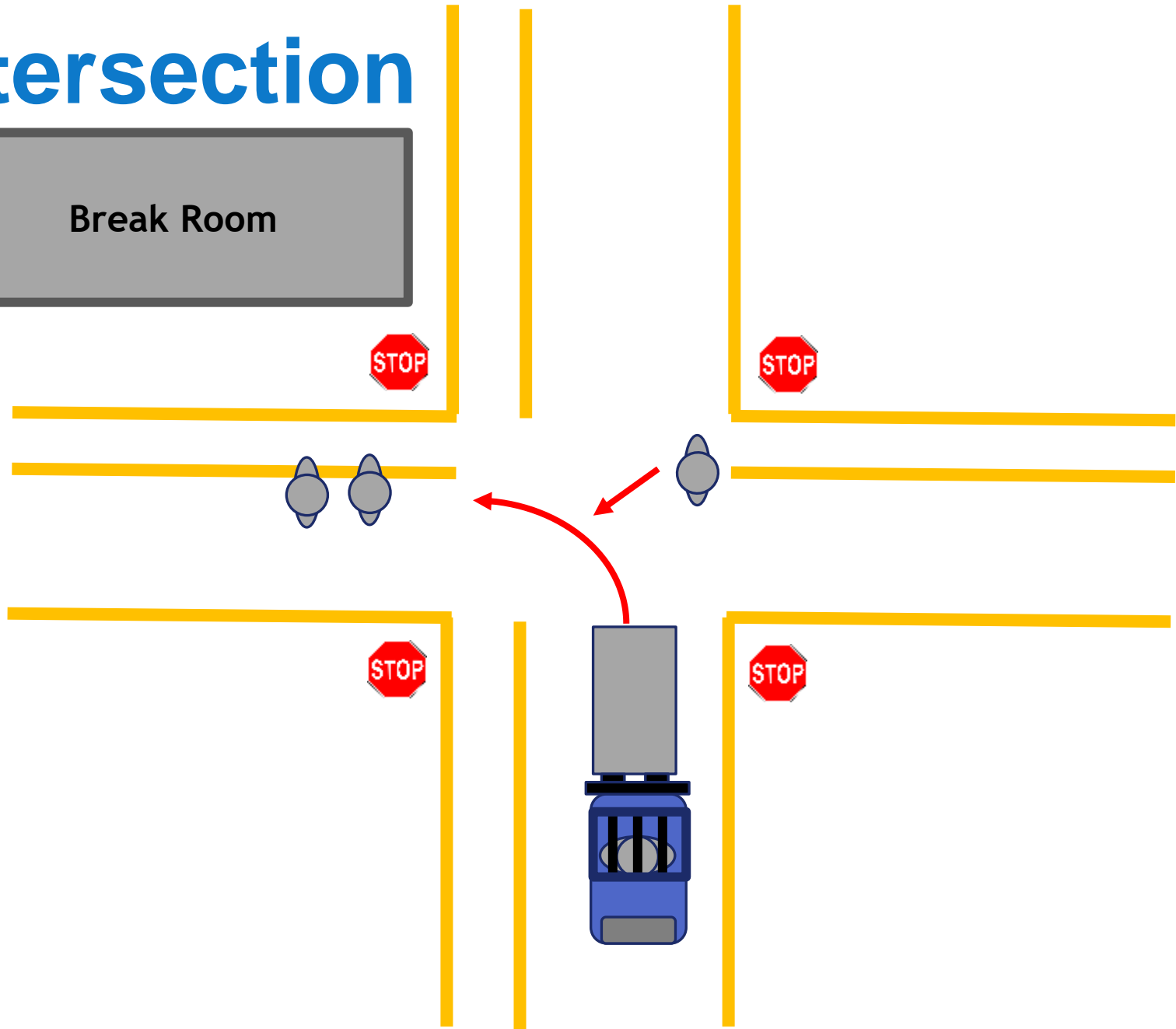
Industrial Empathy

*“Our goal is to learn enough that we realize, given the **conditions** they faced and the **information** they had, the **tools and equipment** they used and the **pressure** they were under, that we would probably have made the same decision.”*

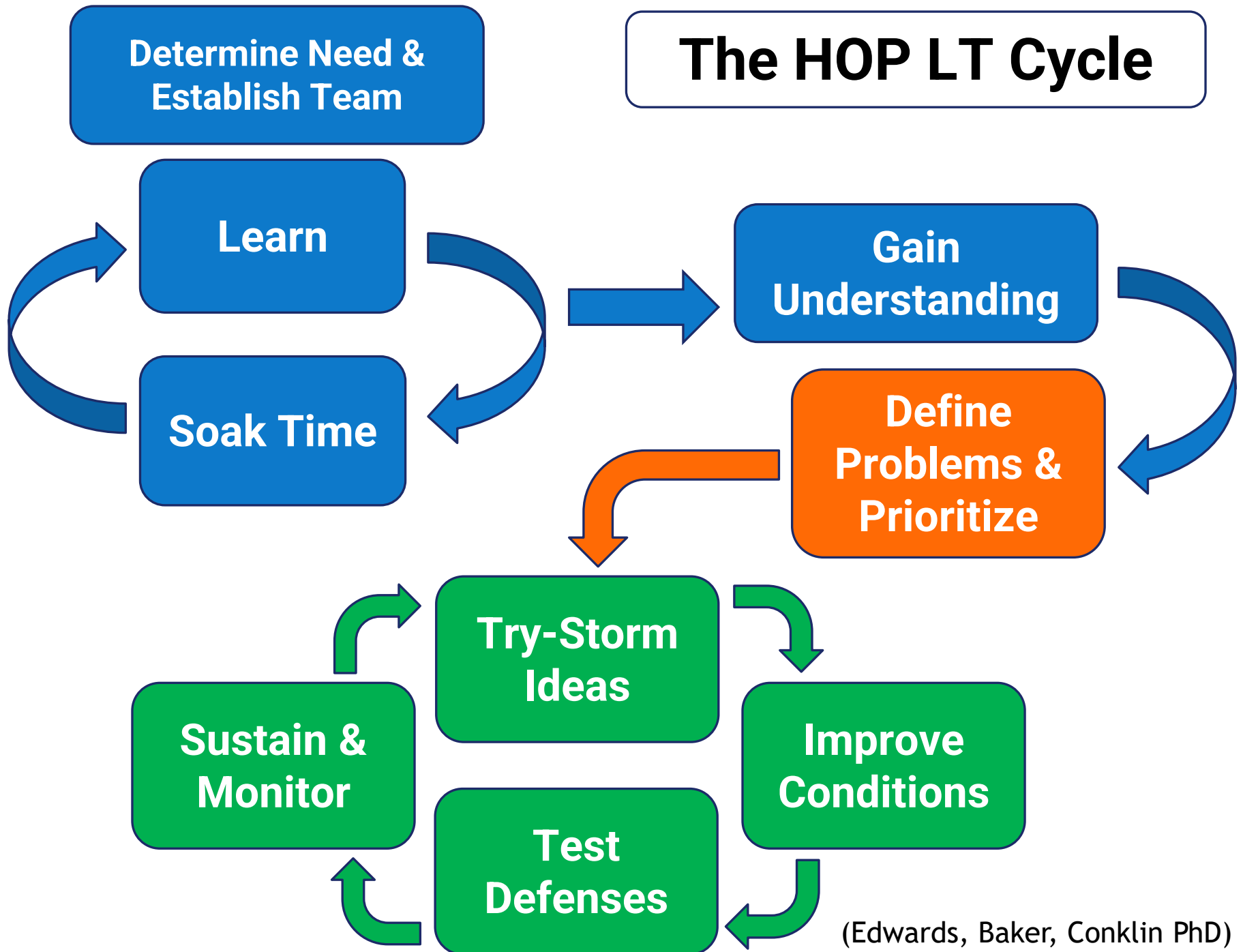
(Edwards/Baker)

Intersection

Break Room



The HOP LT Cycle



(Edwards, Baker, Conklin PhD)

Soak Time Tips

- At least overnight (if at all possible)
- **Allows time to process learnings**
- Allows time to go look
- **Allows the coach time to think of additional questions.**

tiempo para reflexionar
soako
הפנמה - Hafnama

Ülepedési idő

einveichzeit



Circle of control



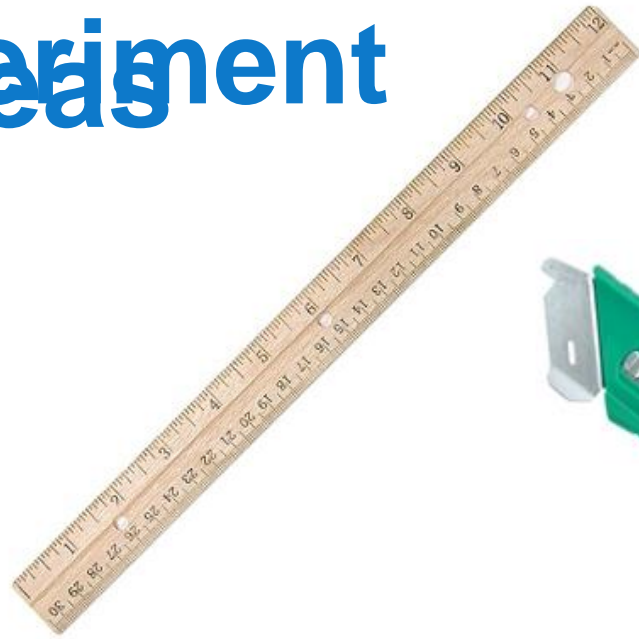
Circle of Influence



Circle of Concern



Micro-experiment Try-storm ideas





**Be completely present
with the Learning Team.**

Coaching Learning Teams

- Be a coach (Take off your safety hat)
- Co-coach (Builds capacity and helps a lot)
- Good listener (Everyone can't be a coach!)
- Be curious (. . . and then be quiet)
- Nonjudgmental (or at least act like it)
- Open minded (You may not always like what you hear)
- Engaging (Value everyone's input)
- Street credibility (Basic process knowledge helps)
- Encourage (Let them figure it out)
- Be interested in helping tell the blue line story
- Don't be afraid to tell the real "blue line" story.

Seek out differing opinions . . .



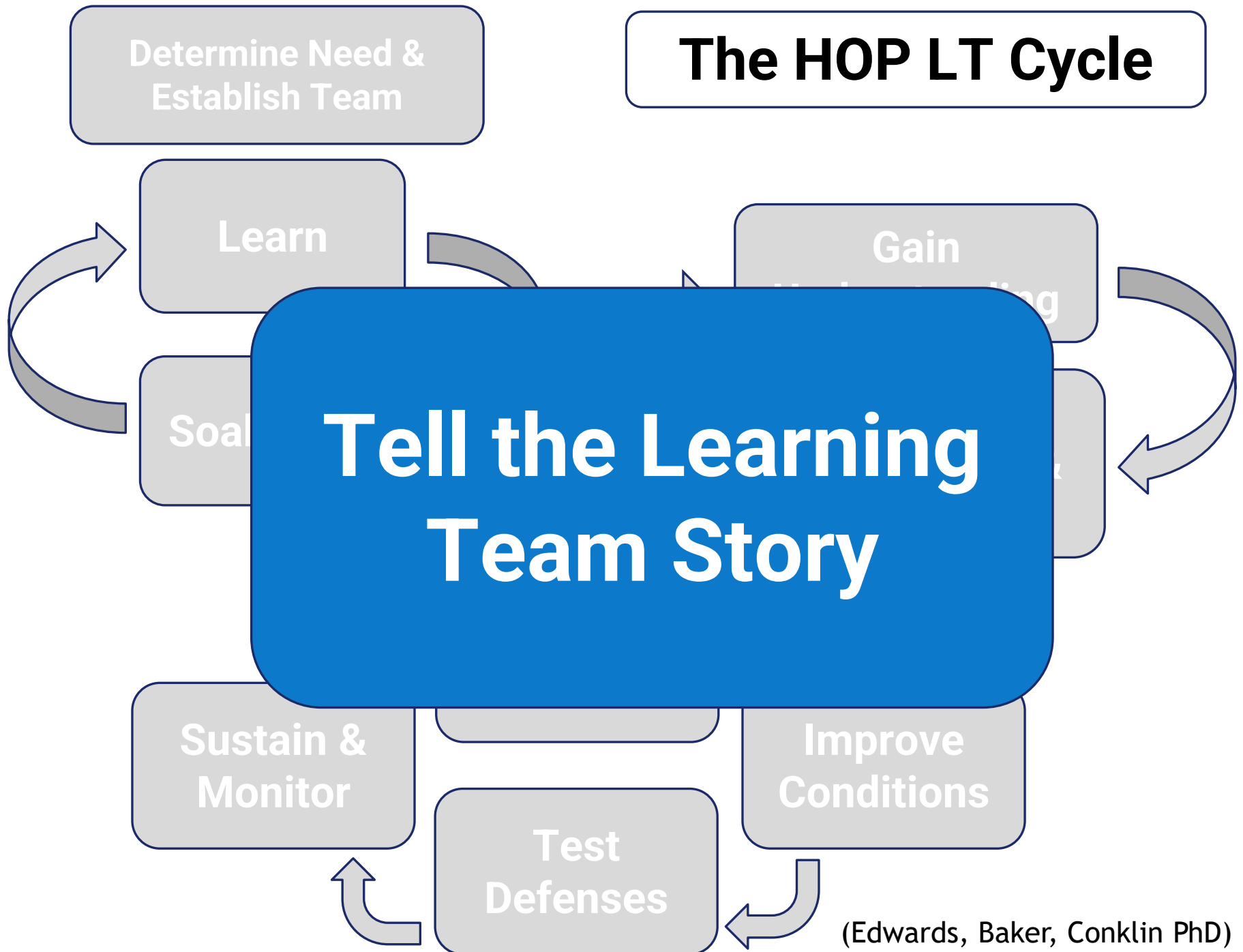


Handwritten notes on a yellow background, likely a page from a notebook or a document. The text is written in cursive and appears to be a list or a series of observations.

Handwritten notes on a yellow background, likely a page from a notebook or a document. The text is written in cursive and appears to be a list or a series of observations.

18.400
1.000
1.000
1.000
1.000

The HOP LT Cycle

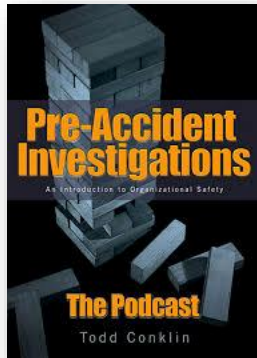


**It's hardly ever a
safety problem . . .**

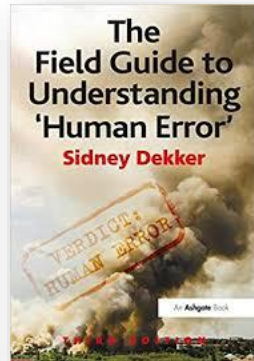
**It's usually an operational
problem!**

Resources

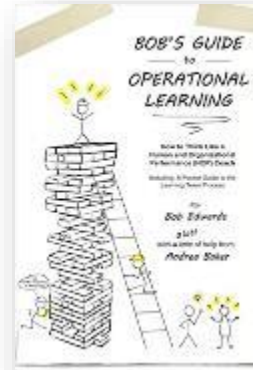
www.hophub.org
www.hopcommunity.org



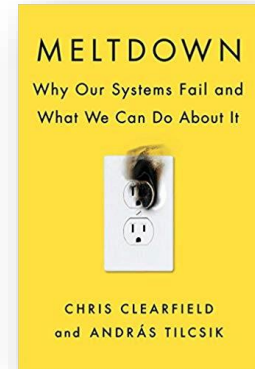
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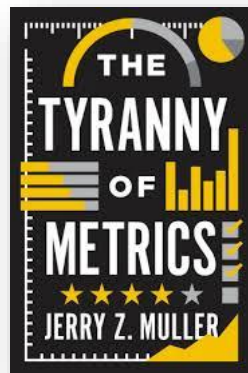
Bob Edwards
Andrea Baker



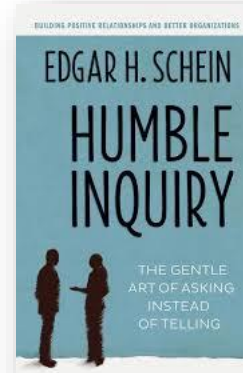
Chris Clearfield
Andras Tilcsik



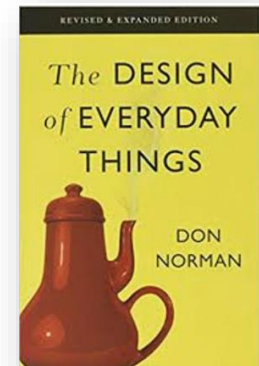
Weick & Sutcliffe



Jerry Muller



Edgar Schein, PhD



Don Norman